**POLYROOF FLEX** is designed for the installation and repair of flat roofs for the warehouses, hangars, temporary buildings and structures, as well as for internal waterproofing.

# POLYROOF FLEX

- QUICK INSTALLATION
- POSSIBILITY OF ONE-LAYER SOLUTION
- SERVICE LIFE IS 15 YEARS



#### **DESCRIPTION**

POLYROOF FLEX is made by double-sided application on the base of the polymeric-bitumen binder, consisting of bitum, polymer additives and filler, followed by application of the protective layers on both sides of the canvas.

### BASE VARIANTS:

material.

Glass fabric has high-tensile strength.

Polyester canvas gives high elasticity to the

**Glass cloth** suitable for the objects with normal and low level of responsibility.

#### POLYROOF FLEX K

with large-grained, flakelike grit from the front and polymer film from the canvas bottom side. Used for installation of the top layer of the roof covering. With increased resistance against ultraviolet.

## POLYROOF FLEX P

with polymer film from the front and bottom side of the canvas. Used for installation of the lower layers of the roof covering and waterproofing of building constructions.

Length Width	10 m, 15 m 1 m
Weight 1 m <sup>2</sup> for POLYROOF FLEX K for POLYROOF FLEX P	3.0 – 4.5 kg 3.0 – 4.5 kg
Thickness	2.0 – 5.5 mm
Waterproofing under a pressure at most 60 kPa for 24 hours (A method)	Stands the tests
Water absorption	at most 1.0 %
Maximum tensile load, N/50, on the basis of: - glass cloth - glass fabric - polyester canvas	300 700 400
Extension under maximum tensile load	40±25 %
Flexibility under low temperature	minus 15°C
Heat - resistance	85°C
Loss of granules/flakes of the grit	at most 2 %

#### PREPARATION FOR WORK

The surface shall be preliminary cleaned of dirt, dust, cement milk and other particles preventing from bonding of the melting material with the basis, all sharp and heaved elements, destroyed elements of the old roof shall be removed. The basis shall be leveled and treated with ECOMAST bitumen primer. One roll shall be fitted against the other on the prepared basis, and overlap of the adjacent sheets shall be provided at least 100 mm. Under the roof waterproofing it is necessary to start placement of the rolled material with the lower roof areas (junctions to the roof outlets along the valley) across the batters. Upon waterproofing of the foundation angles, the material overlap must be at least 300 mm. Placement of the rolled material may be performed by means of two methods listed below:

#### METHOD OF FREE LAYING

It is applied where it is impossible to use the burn method of the rolled material placement. For example, where waterproofing is placed over the heat insulator or geotextile. The bottom layer of the rolled waterproofing shall be fixed with the help of concrete nails or self-tapping screws, while the placement of the top layer shall be made by the standard method of melting. Laying of POLYROOF STANDART waterproofing shall start with rolling out of the material rolls in the same direction. Places of mechanical mounting of the rolled waterproofing shall be strengthened by the waterproofing material (ECOMAST bitumen mastic or binding band). The seam welding shall be performed by a gas burner or a welder by hot air.

# **MELTING METHOD**

Laying of the rolled waterproofing may be performed only after complete drying out of the priming layer of ECOMAST bitumen primer. The material shall be melted on the basis by means of the propane burner,

pressing tightly to the basis by the pressing roller. Melting of the waterproofing rolls on the vertical surfaces shall be done from bottom to top.

It is important to ensure that there are no air gaps between the material and the basis. It is required to pay more attention to heating up of the material ends. Under the multilayer laying the second and the following layers shall be placed with a shift, so that the material could thoroughly cover the joints of the bottom layer. The areas of passing the pipes or other communications shall be strengthened by ECOMAST bitumen mastic. The vertical waterproofing of the foundation socle part must be protected from the cold, otherwise yield of the building foundation and ground displacement can damage it in due course.

## **STORAGE**

The rolls of POLYROOF FLEX material must be stored indoors or under cover upright abreast on pallets or without at a distance of at least 1 m from the heating appliances.

Guaranteed storage life is 12 months from the manufacture date.

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The information above is based on the laboratory tests and operational experience. Due to its acquisition and improvement of the materials, the manufacturer reserves the right to change or supplement the information without prior notice.